



**GKK-45**

**DOUBLE ACTION  
SEMI-AUTOMATIC  
.45ACP PISTOL**

**INSTRUCTION  
AND  
SAFETY MANUAL**

*Please Read This Booklet Carefully  
Before Using Your Weapon*

## **CAUTION**

Failure to heed the warnings in this booklet may result in serious injury to you or others, as well as damage to the firearm or other property.

Take note of the following warnings on gun handling before attempting to use your pistol:

- 1. DON'T RELY ON YOUR GUN'S SAFETY. TREAT EVERY GUN AS IF IT WERE LOADED AND READY TO FIRE.**
- 2. NEVER CROSS A FENCE, CLIMB A TREE OR JUMP A DITCH WITH A LOADED GUN.**
- 3. NEVER LOAD OR CARRY A LOADED GUN UNTIL YOU ARE READY TO USE IT.**
- 4. WATCH YOUR MUZZLE SO THE OTHER FELLOW DOESN'T HAVE TO.**
- 5. KEEP GUNS AND AMMUNITION SEPARATE AND IN LOCKED STORAGE.**
- 6. DON'T SHOOT UNTIL ABSOLUTELY SURE OF YOUR TARGET AND WHAT IS BEYOND IT.**
- 7. KNOW THE RANGE OF YOUR GUN.**

**8. ALWAYS WEAR EYE AND EAR PROTECTION WHEN SHOOTING.**

**9. ALWAYS BE SURE THE BARREL IS CLEAR OF OBSTRUCTIONS... AND ONLY CARRY AMMUNITION SPECIFICALLY INTENDED FOR THE GUN YOU ARE USING.**

**10. ALWAYS CARRY HANDGUNS WITH THE HAMMER DOWN ON AN EMPTY CHAMBER.**

## **AMMUNITION WARNING**

Use only original, high quality, commercially manufactured ammunition which is in good condition. Only use ammunition of the caliber for which your pistol is chambered. You will find the correct caliber engraved on the side of the Slide. Never use ammunition of any other caliber. You should always use ammunition that complies with the performance standards established by The Sporting Arms and Ammunition Manufacturers' Institute, Inc.

**THE USE OF HANDLOADED, RELOADED OR OTHER NON-STANDARD AMMUNITION WILL VOID ALL WARRANTIES.**

# OPERATING INSTRUCTIONS

## SAFETY

The manual safety is on the left side of the slide. (Fig. 1) It is "ON" when the lever is



down to cover the red dot. It is "OFF" when the lever is up exposing the red dot (the gun is now ready to fire). The safety lever locks the firing pin so it cannot strike the cartridge in the chamber. It shields the firing pin against contact from the hammer and prevents the hammer from being cocked.

When the hammer is cocked, keep your finger away from the trigger and keep the muzzle pointed in a safe direction. Push the safety lever down with the thumb. The hammer will travel forward but cannot strike the firing pin.

Some shooters prefer to lower the hammer manually. This may be done by holding back the hammer firmly with the thumb and using the other hand to turn the safety lever "ON". This locks and shields the firing pin. Now you can ease the hammer down.

## WARNING

Never carry this pistol with a cartridge in the chamber without having the safety "ON".

When turning the safety "ON" or "OFF", always keep your finger off the trigger and the muzzle pointed in a safe direction.

Never totally depend on a mechanical safety. Always practice cautious gun handling.

## SAFETY DISCONNECT

The disconnect prevents the pistol from being fired unless the slide is completely closed. The disconnect is automatic and requires no operation by the user.

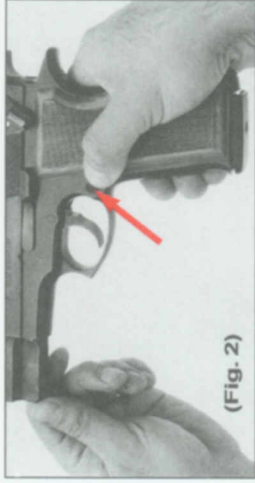
## WARNING

Always point the muzzle in a safe direction.

Always clean all grease and oil from the chamber and the bore before loading. Be sure there is no obstruction in the barrel. Any foreign object in the barrel could cause a burst barrel or other damage to the firearm as well as serious injury to the shooter or to others.

## DIRECTIONS FOR DISASSEMBLY:

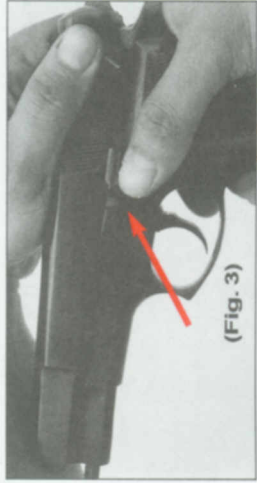
1. Prior to disassembly, you must first remove the magazine from the pistol. To remove the magazine, turn the safety



(Fig. 2)

lever to the "on" position. Depress the magazine release button and withdraw the magazine (Fig. 2).

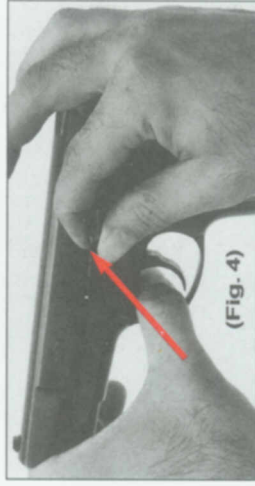
2. With safety "on" and the clip removed, pull the slide to the rear and manually set



(Fig. 3)

the slide release lever in its notch in the slide (Fig. 3).

3. While firmly holding the slide to the rear with your left hand, use the index finger of your right hand to push the slide release



(Fig. 4)

lever pin (located on the opposite side of the frame) out of the frame seat. While still holding the slide to the rear, remove the slide release lever completely from the frame (Fig. 4).



(Fig. 5)

4. Allow the slide to go forward and pull it completely off the frame (Fig. 5).

5. To remove the barrel from the slide, hold the slide bottom side up in your left hand. Use your right hand and push the recoil guide spring assembly toward the forward end of the slide and lift it out of its notch in the barrel (Fig. 6).



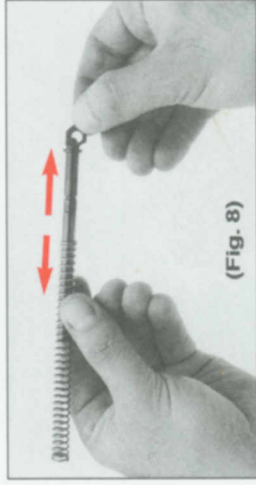
## CAUTION

The spring is under tension. Release tension slowly and pull out and away from the slide.



6. Pull the barrel forward out of the slide assembly and to the rear, removing it from the slide (Fig. 7).

7. The recoil spring may be removed from the recoil spring guide (Fig. 8).



No further disassembly is required or recommended for cleaning purposes.

## DIRECTIONS FOR REASSEMBLY

To reassemble the pistol, simply reverse the sequence of the disassembly process. To assure trouble free assembly, we recommend that you pay close attention to the exact location and position of each part during disassembly.

