



# Hi-Point 9mm Carbine Stock

## Installation Instructions

PART# HIP9000

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**ATI Hi-Point Stock Does Not Fit  
the .40 or .45 cal Hi-Point**

### Gunstock Installation

**Point the rifle in a safe direction and place the safety in the "on" position. Next remove the magazine, pull back the bolt, and carefully inspect the chamber to be sure the rifle is unloaded.**

#### Step #1

Remove the top cover and (2) #6 x1/2" screws, then remove the metal receiver cover, using a (2) 5/16" wrenches or socket wrenches to remove the (2) hex screws.



Figure 1

#### Step #2

Remove the "U" shaped clip located on the bottom of the trigger guard, use a small screwdriver to push the clip.



Figure 2

#### Step #3

Remove the small socket head screw located on the side in front of the trigger guard using a 3/32" allen wrench.



Figure 3

#### Step #4

Remove the receiver clip, use a small screwdriver to push the clip.

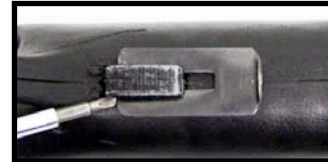


Figure 4

#### Step #5

Remove one of the small allen screws from the side of the pistol grip using a 3/32" allen wrench.



Figure 5

#### Step #6

Spread the stock open and extract the release pin assembly.

**CAUTION: Do not lose the spring on the end of the magazine release pin**

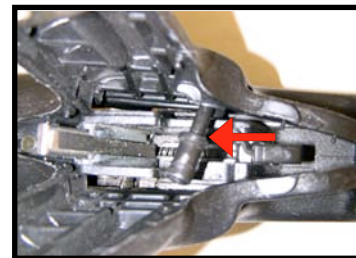


Figure 6

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#### Step #7

Assemble the release pin assembly with the new style release button provided with the Hi-Point Stock, then slide the magazine release housing over the original magazine release pin.

**NOTE:** For older model 9mm Hi-Point rifles with small magazine release button, install new larger style release button over the top of the release pin.



Figure 7

#### Step #8

Push the magazine release housing and release pin until the housing bottoms out on the surface of the stock and spring is located in the hole inside in the stock.



Figure 8

#### Step #9

Install the magazine release cover and secure with a #6 x 1/4" screw.



Figure 9

**CAUTION:** Do Not overtighten the screw.

#### Step #10

Install the front cover plate by sliding it into place.



Figure 10

#### Step #11

Install the barreled action into the ATI Hi-Point stock.



Figure 11

**NOTE:** For newer models of the Hi-Point 995 carbine, use a dremel tool to completely remove the first rib to allow the small barrel band and receiver tip to be fully installed into the ATI Hi-Point stock.

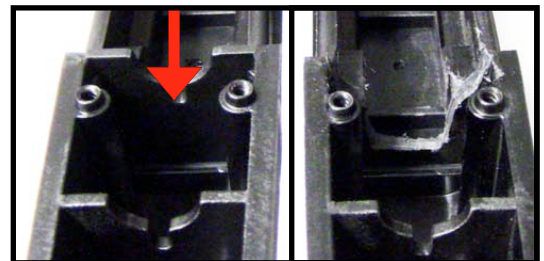


Figure 12

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### Gunstock Installation

#### Step #12

Install the barrel clamp over the barrel using (2) #6 x 1/2" pan head screws.

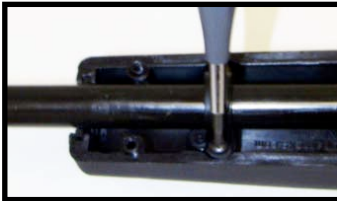


Figure 13

#### Step #13

Install the rubber buffer into the slot behind the receiver.

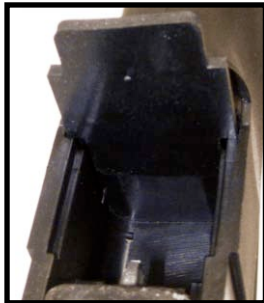


Figure 14

#### Step #14

Install the receiver cover plate onto the stock over the rubber buffer and secure with a #6 x 1/2" flat head screw.

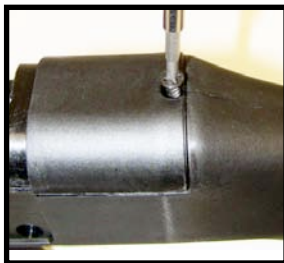


Figure 15

#### Step #15

Install the original Hi-Point metal receiver cover. Start at the rear of the receiver and insert the hex cap from the right hand side and the hex screw from the opposite side. Repeat the same process for the front and use (2) 5/16" wrenches or socket wrenches to tighten.



Figure 16

**NOTE:** Due to stamping tolerances and metal forming operations, the holes in the Hi-Point metal receiver cover may not align with the holes in the stock. If the holes in the stock cause assembly problems, use a small round file to remove stock material. **CAUTION:** Do not file aggressively and check alignment often during the filing to maintain a tight fit between the stock and barreled action.

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### Gunstock Installation

#### Step #16

Turn the rifle over to install the hold down receiver clip from the original Hi-Point stock. Place receiver clip into the receiver lug opening with the tang sticking up, secure using a #6 x 1/2" pan head screw.



Figure 17

#### Step #17

Reinstall the original operating handle into the receiver body.

#### Step #18

Install the magazine and check for magazine lock and release.

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